

Khaman / Besan Dhokla /Chana Dal Dhokla

Specification sheet · typical values · issued 2026-10-10

Instant Khaman / Besan Dhokla mix based on ground chickpea (chana dal) flour with edible acidulant, leavening and seasoning, for steamed savoury sponge cake. Supplied in bulk and food-service packs for retail repacking, restaurants and snack manufacturers.

Product code	ODOD-0286
Category	Snacks & Namkeen
MOQ	500 kg per variant; FCL and LCL consolidation available
Packing options	200 g, 500 g and 1 kg consumer pouches in printed laminate (barcoded, destination-compliant labels) packed in 10 kg or 12 kg master cartons; 2 lb, 5 lb and 10 lb food-service pouches; 20 kg and 25 kg multiwall paper bags or HDPE bags with food-grade inner liner; palletised and shrink-wrapped on request; private label and customer artwork accepted
Shelf life	9 to 12 months from packing in original unopened packing, stored in a cool, dry place below 25 C, away from direct sunlight and strong odours
HS code	21069099
Availability	available
Base	Chickpea (besan) / chana dal flour with semolina or rice flour as recipe requires
Form	Free-flowing fine powder blend
Size	Ground to 60-80 mesh; no visible lumps
Color	Pale yellow to light golden, uniform
Grade	Food grade, instant steam-and-serve mix
Yield	Typical 1 kg mix yields 4-5 kg steamed khaman depending on water and batter ratio
Purity	min 99% (blend composition as per agreed recipe)
Protein	typical 14-18% on dry basis
Moisture	max 10%
Additives	Permitted acidity regulators, raising agents and anticaking agent as per destination food law
Admixture	max 0.5% extraneous matter
Aflatoxin	Total aflatoxin max 10 ppb, B1 max 5 ppb
Total ash	max 6%
Oil content	typical 2-5% (added edible oil/fat where specified)
Heavy metals	Within applicable destination market limits
Microbiology	Total plate count max 50,000 cfu/g; yeast and mould max 1,000 cfu/g; Salmonella absent in 25 g; E. coli absent in 1 g
Salt content	typical 4-8%

Leavening system	Food-grade sodium bicarbonate with edible acidulant (citric acid / fruit salt type)
Acid insoluble ash	max 0.5%
Pesticide residues	Within applicable destination market limits
Ready to eat option	Frozen or chilled steamed khaman blocks available on project basis, cold chain terms confirmed in quotation
Allergen information	Contains legume (chickpea); may contain cereal gluten where semolina or wheat is part of recipe

Values are typical for the grade and vary by lot and season; contractual specifications, tolerances and test methods are stated in the quotation. Country of origin is stated on the quotation and shipping documents. Certifications: US FDA, ISO, Halal, HACCP, GMP; certificates supplied with each quotation. Request a quotation at <https://odod.us/products/snacks-namkeen/khaman> or hello@odod.us.