

Specification sheet · typical values · issued 2026-10-10

Goonder Gum (Edible Gum, Gondh) is a natural resin derived from Acacia tree sap, widely used in Indian sweets, panjiri, halwa, and Ayurvedic health recipes. Known for its energy-boosting and immunity-supporting benefits, it is a staple in Gondh laddoos and winter wellness foods. Supplied by ODOD Gro

Product code	ODOD-0342
Category	Spices & Masalas
MOQ	500 kg; FCL quantities up to 1 x 20ft container
Packing options	25 kg PP woven bags with inner food grade LDPE liner; 20 kg and 25 kg corrugated cartons with inner liner; 10 kg and 20 kg HDPE drums; 200 g, 400 g and 1 lb consumer packs and 5 lb, 10 lb, 25 lb bulk packs available for private label. Palletised, shrink wrapped loading on request. FCL and LCL consolidation worldwide.
Shelf life	24 months from packing date in original sealed packing when stored in a cool, dry place away from moisture and direct sunlight
HS code	13012000
Availability	available
Form	Irregular crystalline lumps, tears and nodules; granules and powder available on request
Size	Lumps 5-25 mm; graded lots available 3-8 mm, 8-15 mm, 15 mm and above; powder 40-80 mesh on request
Color	Pale yellow to amber, light golden to light brown depending on grade
Grade	Food grade, hand-picked natural lumps; sortex/hand cleaned
Purity	min 99% natural resin
Moisture	max 12%
Additives	No added chemicals, colours, preservatives or artificial treatment
Admixture	max 1% (bark, dust and extraneous vegetable matter)
Aflatoxin	B1 max 5 ppb, total max 10 ppb
Total ash	max 4%
Heavy metals	Lead max 2 ppm, Arsenic max 1 ppm (within permitted food limits)
Microbiology	Total plate count max 10,000 cfu/g; E. coli and Salmonella absent
Flavour odour	Bland, characteristic, free from rancid or musty odour
Foreign matter	max 0.5%
Acid insoluble ash	max 0.5%
Pesticide residues	Within permissible limits of destination market regulation
Water soluble matter	min 85% (typical for acacia derived edible gum)

Values are typical for the grade and vary by lot and season; contractual specifications, tolerances and test methods are stated in the quotation. Country of origin is stated on the quotation and shipping documents. Certifications: US FDA, ISO, Halal, HACCP, GMP; certificates supplied with each quotation. Request a quotation at <https://odod.us/products/spices->

masalas/edible-gum-gond-goonder-gum or hello@odod.us.