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Raw Brown Sugar

Specification sheet · typical values · issued 2026-10-10

Brown Sugar from is a premium, minimally processed sweetener ideal for Indian restaurants and catering kitchens. With its rich molasses flavor, golden crystals, and consistent quality, it enhances both traditional desserts and savory dishes.

Product code	ODOD-0663
Category	Spices & Masalas
MOQ	500 kg; FCL loads of 1 x 20ft or 1 x 40ft container available
Packing options	25 kg and 50 kg multiwall paper sacks with food-grade PE liner; 1000 kg / 1250 kg jumbo bags (FIBC) with liner; 1 kg, 2 kg and 5 kg consumer or catering packs in export cartons; private label and customised packing available on request
Shelf life	24 months from packing date in original unopened packing, stored in a cool, dry, odour-free area below 25 C and 65% RH
HS code	17011400
Availability	available
Color	Golden to deep golden-brown, uniform
Grade	Food grade raw/brown cane sugar, bulk export quality
Icumsa	600 - 1200 IU (typical for raw brown); other ranges on request
Moisture	max 1.0%
Sediment	max 100 mg/kg
Gmo status	Non-GMO
Aroma taste	Characteristic caramel and molasses notes, no off odour
Ash content	max 0.30%
Crystal size	0.5 - 1.2 mm, free flowing, lump free
Heavy metals	within Codex / applicable food safety limits
Invert sugar	max 0.80%
Microbiology	Total plate count max 200 cfu/g; yeast max 10 cfu/g; mould max 10 cfu/g; Salmonella absent in 25 g
Polarization	min 96 degrees
Foreign matter	nil, visually free from extraneous matter
Sulphur dioxide	max 20 ppm
Molasses coating	natural, retained; no added colouring
Magnetic particles	max 10 mg/kg

Values are typical for the grade and vary by lot and season; contractual specifications, tolerances and test methods are stated in the quotation. Country of origin is stated on the quotation and shipping documents. Certifications: US FDA, ISO, Halal, HACCP, GMP; certificates supplied with each quotation. Request a quotation at <https://odod.us/products/spices->

masalas/raw-brown-sugar or hello@odod.us.